
MAX Op ID Tool

Purpose: the purpose of this application is:

1. provide a tool for entering Operation ID's into the Part Routing table.
2. provide a method for posting labor from floor tickets which don't have the work order or operation sequence.

Installation: Run Setup from the Install CD and follow the prompts.

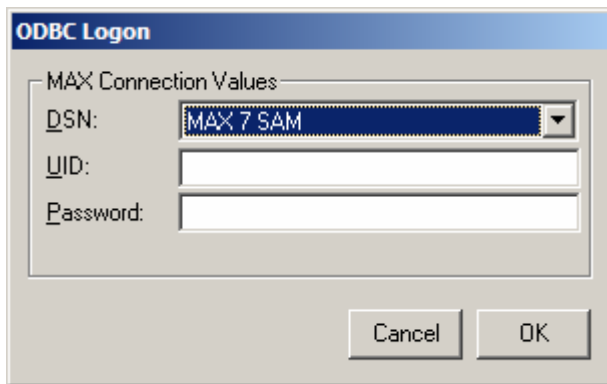
Copy the following MAXUpdate files into the INSTALLED TO folder or make them available from a search path:

MAX DLL's
MAXEXEC2 DLL
MAXBTRV2 DLL
MAXTRAN2.DLL

These files will be installed by the MAX Client Setup routine in \MAX\MFW2 and will reside on the server in \KEWILL\MAX\NET\UPDATES\MFW2. As MAX is updated it is important to also update the files that are used by this application.

Setup: The application will use current MAX Data Source that is in the registry. The data source can be changed temporarily from the settings form.

MAX DSN:

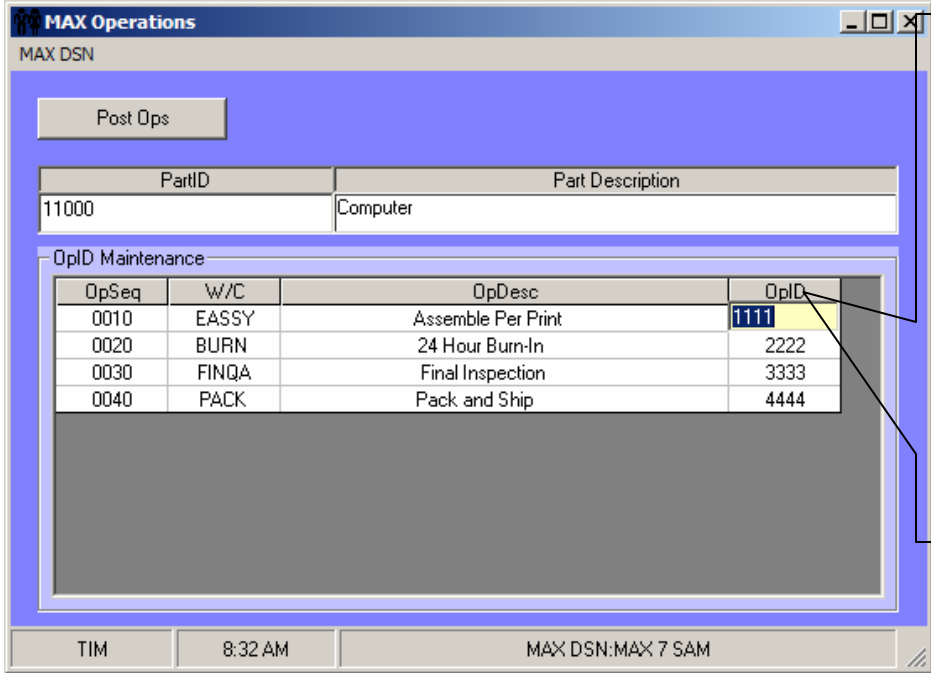


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Main Form:

The two functions of this application can be toggled by clicking on the button in the upper left.

Op Maintenance:



The screenshot shows the 'MAX Operations' window with the 'OpID Maintenance' section active. A 'Post Ops' button is visible in the top left. Below it, a table shows 'PartID' 11000 and 'Part Description' Computer. The 'OpID Maintenance' table has the following data:

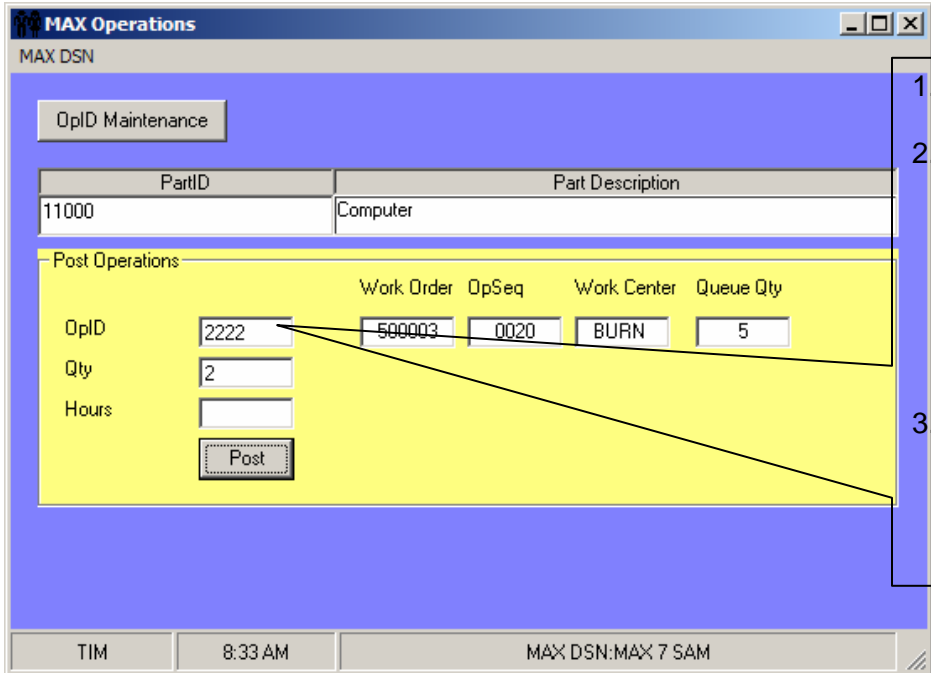
OpSeq	W/C	OpDesc	OpID
0010	EASSY	Assemble Per Print	1111
0020	BURN	24 Hour Burn-In	2222
0030	FINQA	Final Inspection	3333
0040	PACK	Pack and Ship	4444

Annotations on the right side of the screen:

1. Enter Part ID to display the routing steps.
2. Enter the OP ID as needed to update.

The status bar at the bottom shows 'TIM', '8:32 AM', and 'MAX DSN:MAX 7 SAM'.

Post Ops:



The screenshot shows the 'MAX Operations' window with the 'Post Operations' section active. The 'OpID Maintenance' button is visible in the top left. Below it, the same table from the previous screen is shown with 'PartID' 11000 and 'Part Description' Computer. The 'Post Operations' section has the following data:

	Work Order	OpSeq	Work Center	Queue Qty
OpID	500003	0020	BURN	5
Qty	2			
Hours				

Annotations on the right side of the screen:

1. Enter Part ID.
2. Enter the OP ID. If a match is found the order information will display to the right.
3. Enter either/both quantity and hours and click on post.

The status bar at the bottom shows 'TIM', '8:33 AM', and 'MAX DSN:MAX 7 SAM'.